## Setup the Printer IP Address

First, connect one end of the Ethernet cable to the port found on the printer and then connect the other end of the cable to an available port on your router.

If your computer IP address is 192.168.0.24, then you need to modify the printer's IP address to 192.168.0.100, the first three positions digits must be the same, and the last positions digits can be  $3^{253}$ , but not the same as the local network IP address.

1. You have to connect the printer with a Windows computer by USB.

2、Turn on the printer.

3、 Then, open the "Printer TEST" (on the flash disk) to start the IP setting, following the instruction below.

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Port Select		-	1		Printer	Туре	0	Ē	
OLPT O	COM	OUSB	(	ONET	OPC	)S-58	OPOS-7	6	OPOS-80
LPT Settings	COM	Settings							
LPT1 V	CON	v11	~	19200	<b>2</b> ×	RT	S	~	
NET Set						_	1		
Local IP:	192	. 168 .	0	. 24	Re	fresh	Auto	Set lp	
Printer IP: 4	192	. 168 .	0	. 88	5 Co	nnect	P	ing	
New IP:	192	. 168 .	0	. 100	Set	New IP	NetN	Ionitor	
New ID:	0	. 0 .	0	. 0	Ne	ew ID	(Set last	four ID)	
Content: UNC 1 2 : Velcome to use the eceipt printer com	). Rep: 3 he impact hpany!	1 t and thern	al prin	) HEX CI	factured by	AutoSend professio	nal POS	500 m	Print
Content UNC 1 2 Velcome to use th eceipt printer com	D. Rep: 3 he impact hpany!	1 t and thern	nal prin	)HEX CI	factured by	AutoSend professio	nal POS	500 m	IS CutPaper Print Cut Paper Open cash draw
Content UNC 1 2 Velcome to use the cecipt printer com	). Rep: 3 he impact npany!	t and therm	i C	) HEX CI	factured by	AutoSend professio	nal POS	500 m	IS CutPaper Print Cut Paper Open cash draw Traditional
Content UNC	). Rep: 3 he impact npany!	t and them	nal prir	)HEX CI	factured by	AutoSend professio	nal POS	500 m	IS CutPaper Print Cut Paper Open cash draw Traditional Driver Print
Content UNC	0. Rep: 3 he impac npany!	1	al prir	) HEX CI	factured by	AutoSend professio	nal POS		IS CutPaper Print Cut Paper Open cash draw Traditional Driver Print Advanced
Content UNC 1 2 Velcome to use th eccipt printer con	). Rep: 3 he impac npany!	t and them	nal prin	HEX C	factured by	AutoSend professio	nal POS	500 m ()	IS CutPaper Print Cut Paper Open cash draw Traditional Driver Print Advanced 中文简体
Content DNC 1 2 Velcome to use the eceipt printer con P 0 S	POS	t and them	test	hter manu	factured by	professio	nal POS	500 m	IS CutPaper Print Cut Paper Open cash draw Traditional Driver Print Advanced 中文简体

Notice: When you hear a beep from the printer, it means that the IP modification is successful.